

HiFill® PA4/6 HS

Techmer Polymer Modifiers - *Polyamide 46*

General Information

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Material Status	• Commercial: Active
Availability	• North America
Additive	• Heat Stabilizer
Features	• Heat Stabilized
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.18		ASTM D792
Molding Shrinkage - Flow (0.125 in)	0.018	in/in	ASTM D955
Water Absorption (24 hr)	2.3	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	14500	psi	ASTM D638
Tensile Elongation (Break)	40	%	ASTM D638
Flexural Modulus	435000	psi	ASTM D790
Flexural Strength	15000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-40°F, 0.125 in	1.4	ft-lb/in	
73°F, 0.125 in	1.5	ft-lb/in	
Unnotched Izod Impact (0.125 in)	No Break		ASTM D4812
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	100		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	430	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed)	320	°F	ASTM D648
CLTE - Flow	5.0E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms·cm	ASTM D257
Dielectric Strength (Method A (Short-Time))	550	V/mil	ASTM D149

